	er ID 101413 4, 2013 2:48:27 PM		*101					Page	;]			
Start Date: Required Date:	D2274 Radius Block 5/10/2013 Start Qty: 4.00 5/13/2013 Req'd Qty: 4.00 RMA RA111528 — RETURA	*4* *4*	Accept	*N900 Cust Item I Customer:	D:	100 AR001)*	Setup S	Start Stop	*N *N	S1* S2*	
Approvals:	Process Plan: M. QC:	Date: Date:	Tooling: SPC (Y/N):		ite:				Start Stop	*N *N	R1* R2*	
Sequence ID/ Work Center II Draw Nbr	Operation Description Revision Nbr Rev F		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rejec Qty		keject lumber	Insp. Stamp	
*100 *100* QC Quality Control	: Memo	A111528 D2274 X 4 B#95	0.00									

110

Identify as per dwg & Stock Location:_

NUMBER

0.00

110 Packaging

Memo

ID AND STOCK UNDER NEW BATCH

0.00

Packaging

DQA:	•••	Date:				[™] ⊃∧DT										
QA Closed:		Date:		WORK ORDER NON-CONFORMANCE / UPDATE												
QA Closed.		Date.				Work Order update only										
Work Order	r:				DISPOSITION				AGAINST D	EPARTMENT	/PROCESS					
					Rework]		Skid-tube	Crosstube	7	Water Jet	Engineering				
Part No	o			•	Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	Quality				
					Use-as-is		Therr	noforming	Finishing	Rec/Sto	re/Packaging	Other				
NCR No	o				Suspected Unapproved]		Large Fab	Composite		Supplier					
Root				Descr	ription of work order update		Initial	Acti	on	Sign &						
Cause	Date	Step	Qty		or non-conformance	Ch	nief Eng	Descri	ption	Date	Verification	on QC Inspector				
Design																
Doc/Data																
Equip/Tooling						ļ										
Handling/Pre	_															
Material						İ						1				
Operator						į										
Offset/Setup																
Process										· ·		,				
Supplier					1											
Training																
Fransport																
Jnapproved		<u> </u>							-							
						FAI	ULT CAT	regory								
Landing	Gear				General		-		_			_				
_	Bending			Ш	Bend		Folio/P	rogram	L	Outside Dim	ensions	Pressure/Forced				
	Centre No	ot Concer	ntric		BOM/Route		Grain			Over/Under	tolerance	Set-up				
	Cracks				Broken/Damage/Defect		Hardwa	re		Part Incorre	ct [Temperature/Cure				
	Crimp/Kir	ık/Ripple	/Wave		Burrs		Inspecti	on Incomplete/Und	qualified	Part Lost/Mi	ssing	Weld				
_	Cuffs			-	Contamination		Instruct	ions Incomplete/U	nclear	Part Moved		Wrong Stock Pulled				
	Crushing				Countersink		Misalig	ned/off center		Positioned V		_				
<u> </u>	Heat Trea			-	Cut Too Short		Mislabe	led		Power Loss/	Surge	Other				
	Inspection	n Strip in	Tube	\vdash	Drawing		Misread	1								
L	Marks/Ch				Drill Holes		Off-set			-						
<u> </u>	Turning S	•			Finish		Out of (Calibration								
Ī	Wave/Twist in Tube				Fit/Function		Out of 9	equence								

H:/FORMS/Quality Assurance\approved QA/NCRWO RevH

0.00

Memo

120

Quality Control

QC

Page 2

Insp.

DQA:		Date:			WORK ORDER NON-CONFORMANCE / UPDATE										
QA Closed:		Date:			WORK ORDER NON	AEROSPACE									
Work Order					DISPOSITION				/PROCESS	•					
Part No					Rework Scrap Use-as-is Suspected Unapproved		Thern	Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite		Water Jet od. Eng. Coor. re/Packaging Supplier	Engineering Quality Other			
Root			· · -	Desci	ription of work order update	П	nitial	Ad	ction	Sign &					
Cause	Date	Step	Qty		or non-conformance	Ch	ief Eng	Desc	cription	Date	Verification	QC Inspector			
Design Doc/Data Equip/Tooling Handling/Pre Material Operator Offset/Setup Process Supplier Training Transport Unapproved															
	<u> </u>					FAI	ULT CAT	EGORY							
	Bending Centre Not Concentric Cracks Crimp/Kink/Ripple/Wave Cuffs Crushing Heat Treat Inspection Strip in Tube Marks/Chatter Turning Sequence				General Bend BOM/Route Broken/Damage/Defect Burrs Contamination Countersink Cut Too Short Drawing Drill Holes Finish		Folio/Program Grain Hardware Inspection Incomplete/Unqualified Instructions Incomplete/Unclear Misaligned/off center Mislabeled Misread Off-set Out of Calibration			Outside Dim Over/Under Part Incorre Part Lost/M Part Moved Positioned V Power Loss/	tolerance ct issing Vrong	Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other			
<u> </u>	Turning Sequence Wave/Twist in Tube				Fit/Function	\vdash	ţ .	equence							

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Picklist Print

Tuesday, June 04, 2013 2:48:26 PM

Work Order ID:

101413

Parent Item:

D2274

Parent Item Name:

Radius Block

Start Date: 5/10/2013

Required Date: 5/13/2013

Required Qty: 4.00

Page 1

Start Qty: 4.00

Comments:

IPP H00.05.18Added inspection level 8EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure		Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2274 Radius Block	4	Manufactured	No	·- ·- ·- ·- ·- ·- ·- ·- ·- ·- ·- ·- ·			Each	506.0000		4			
	4			Location		Loc Qty	<u>Lo</u>	c Code					
	,			FG	1	2							
				8545 8685		12							
	ı			ST007		112							
	•	-		9658	0	112							
				ST008	_	380							
				6504 8685		4							
				. 9241		7	•						
	•			9511		4							
	r			9541 9900		355							

4 x 95118 136-4

DQA:			Date:				ת אר										
QA Closed:			Date:			WORK ORDER NON-CONFORMANCE / UPDATE Work Order update only											
QA Ciosea.			Date.					•									
Work Orde	er:					DISPOSITION	AGAINST DEPARTMENT/PROCESS										
						Rework]		Skid-tube	Crosstube			Water Jet	П	Engineering		
Part N	No.					Scrap		1	Machining	Small Fab		Prod. Eng. Coor.			Quality		
						Use-as-is		Thern	noforming	Finishing	\Box		re/Packaging	$\overline{}$	Other		
NCR N	No					Suspected Unapproved			Large Fab	Composite			Supplier				
Root					Desci	ription of work order update		nitial	Λct	tion	1	Sign &		_		,	
Cause	,	Date	Step	Qty	Desci	or non-conformance	l	ief Eng	Action Description			Date	Verification		QC Inspector		
Design	 `	Juce	эсер	Qty		or non comornance	C''	ici ciig	Desci	приоп	\dashv	Date	Vermeatio		QC Hispector		
Doc/Data																	
Equip/Tooling	Н																
Handling/Pre																	
Material																	
Operator																	
Offset/Setup																	
Process																	
Supplier																	
Training															•		
Transport																	
Unapproved						,											
							FAL	JLT CAT	EGORY								
Landir	ng Gea	r				General				_							
ļ	Bei	nding				Bend		Folio/P	rogram			Outside Dim	ensions	Ш	Pressure/Forced		
	Ce	ntre No	t Concen	itric		BOM/Route		Grain			Ц	Over/Under	tolerance	Ш	Set-up		
		acks				Broken/Damage/Defect	\vdash	Hardwa			\vdash	Part Incorrec		Ш	Temperature/Cure		
	_		k/Ripple/	/Wave	<u> </u>	Burrs	-		on Incomplete/Ur	· •	F	Part Lost/Mi	ssing	\vdash	Weld		
	Cu				-	Contamination	\vdash		ions Incomplete/L	Jnclear	\vdash	Part Moved			Wrong Stock Pulled		
	_	ushing				Countersink	-		ned/off center		\vdash	Positioned W	_		I		
	\vdash	at Treat				Cut Too Short	\vdash	Mislabe		Į	∐ F	Power Loss/S	Surge		Other		
		•	Strip in	Tube		Drawing	Misread				_						
		arks/Cha			-	Drill Holes		Off-set			_						
	_	_	equence			Finish Fit/Function	$\vdash \vdash$		Calibration		_						
	Wave/Twist in Tube					IEIT/EUNCTION	1 1	Mut of 9	anuanca								

RA 111528

Received @ Dart May 7th, 2013 Inspected@ Dart May 9th, 2013

Customer: SOUL HELICOPTERS Customer Contact: PHIL HANNAH Shipped from: CALGARY AB, CANADA

Instructions for RA 111528

- D2582 B89747 qty x2
 - o Parts have no damage
 - o Return to stock under new BACTH #'s
- D2182B035 B96342 qty x4
 - o Parts have no damage
 - o Return to stock under new BACTH #'s
- D2274 B95412 qty x2 & B95118 qty x2
 - o Parts have no damage
 - Return to stock under new BACTH #'s
- D2171 B94216 qty x2 & B97855 qty x2
 - o Parts have no damage
 - o Return to stock under new BACTH #'s

<u>Time Estimate</u> = 1 HOUR ONLY (stores)

Departments Required: Stores (restocking)

<u>Pictures Attached</u> = NO

 $\underline{\mathbf{OTY INSPECTED}} = D2582 B89747 qty x2$

D2182B035 B96342 qty x4

D2274 B95412 qty x2 & B95118 qty x2 D2171 B94216 qty x2 & B97855 qty x2

THIS INSTRUCTION SHEET MUST BE ATTACHED TO THE RESTOCKING WORK ORDER AT ALL TIMES!!!!